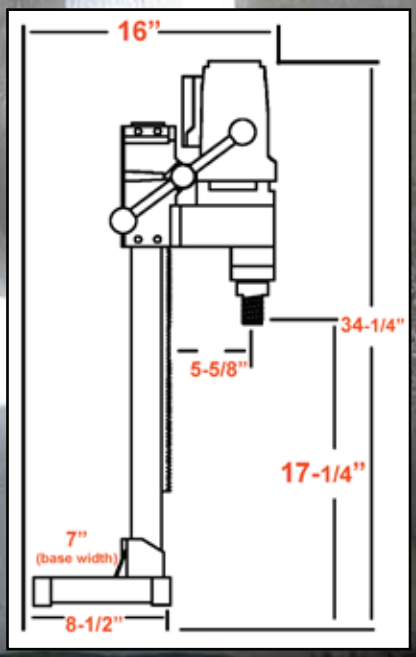
M1AA PORTABLE CORE RIG

Convenience and Durability in a Light Weight Core Rig

Bit not included

Built-in LED Light Amp Meter

All-purpose vacuum base add-on option with vacuum pump allows you to use the M1AA anchor rig as a vacuum rig



Location to drill anchor hole = 9-1/2" measured from the center of the motor spindle to the center of the anchor/ vacuum slot on base

6" Bit Capacity Electric

FEATURES:

- Weighs only 35 lbs.
- Single speed-800 RPM
- Spring loaded slide handle for easy coring
- Convenient carrying handle on carriage
- Light weight and portable
- Uses standard power outlets
- Small compact unit for precise coring
- No separate amp meter box
- Includes trap ring that keeps water contained
- Lower cost alternative to larger rigs

M1AA PORTABLE DRILL RIG

Model #	Rig Type	Power	Motor RPM	Part #	Cat #	Product Weight (lbs.)
M1AA-15	Anchor rig	15amp	800	4220050	85986	53
M1AA-12	Anchor rig	12 amp, 220V	800	4220049	24024	53
M1AA-15	Complete rig with add-on vacuum base and vacuum pump	15 amp	800	4220058	87078	80
M1AA-12	Complete rig with add-on vacuum base and vacuum pump	12 amp, 220V	800	4220048	42687	80

M1AA RIG OPTIONS

Description	Part #	Cat #
Water Trap Ring	2704100	95186
36mm wrench	2704103	96047
48mm wrench	2704104	95631
All purpose vacuum base add-on only	4247075	01818
Vacuum pump only	4244078	01771

M-1 COMPLETE CORE RIG

Great for the General Contractor and is the # 1 Selling Rig in the U.S.A.

M-1 Complete Combination Rig with CB744 motor (control panel not needed)

M-1 Complete Anchor Rig with CB733 motor

MADE IN USA

M-1 Angle Combo Stand Only-Milwaukee	
Part #	Cat #
4245062	01799

M-1 Standard Combination Stand Only	
Part #	Cat #
4245065	01801
4245092 for Weka, CB733 & CB744	07810

Motor Mount Plate Milwaukee Motors	
Part #	Cat #
4648029	02159

Special M-1 Combo Stand for Milwaukee Motors	
Part #	Cat #
4241214	37567

10" Standard Bit Capacity
14" with Spacers
14" Standard Bit Capacity
CB733 & CB744

FEATURES:

- 2-1/2" square column (mast) with black oxidized finish
- 6" wheels for easy mobility
- Dual switch/outlet control panel with amp meter (except for CB733 and CB744 models with LED amp meter)
- Vacuum pump for quick mounting to flat surface without drilling an anchor hole (included with combination rig)
- 4 leveling screws on the base
- Slide handle allows for drilling in tight areas
- Combination base changes from vacuum to anchor base
- Ceiling jack helps keep the rig in place as a backup for anchoring or vacuuming the base down (used with a brace piece-2 x 4 or other material)

M-1 Angle Anchor Stand Only	
Part #	Cat #
4246070	01809

M-1 Standard Anchor Stand Only	
Part #	Cat #
4246055	01806
4243055 for Weka, CB733 & CB744	77909

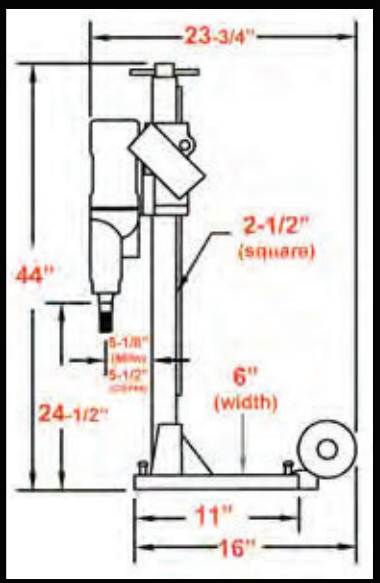
Vacuum base gasket provides a seal to keep the base vacuumed to the surface

M-1 COMBINATION DRILL RIGS WITH VACUUM PUMP & CONTROL PANEL							INCLUDES:
Model #	Motor	Power	Motor RPM	Combo Rig Part #	Cat #	Product Weight (lbs.)	
M1C-20-CB733-V	Core Bore CB733*	20 amp	550/1000/1600	4245112	85327	136	Combo Stand, Motor, Vacuum Pump, Control Panel
M1C-20-MW4004-V	Milwaukee	20 amp	300/600	4245048	01784	127	
M1C-20-MW4096-V	Milwaukee	20 amp	450/900	4245059	01794	127	
M1C-20-MW4005-V	Milwaukee	20 amp	600/1200	4245049	01785	127	
M1C-15-MW4097-V	Milwaukee	15 amp	500/1000	4245051	01787	127	
M1C-23-DK22-V	Weka DK22	23 amp	550/1120/1680	4245053	47173	127	
M1C-23-DK22S-V	Weka DK22S	23 amp	800/1640/2430	4245046	50138	127	
M-1 COMBINATION DRILL RIGS WITHOUT CONTROL PANEL (Control panel not needed - Includes LED meter and on/off switch on motor)							
M1C-20-CB733WO	Core Bore CB733*	20 amp	550/1000/1600	4245115	39317	108	Combo Stand, Motor, Vacuum Pump
M1C-25-CB744WO	Core Bore CB744*	25 amp	385/530/975/1340	4245104	81050	110	
M-1 COMBINATION DRILL RIGS WITHOUT VACUUM PUMP							
M1C-20-MW4004	Milwaukee	20 amp	300/600	4245072	75375	108	Combo Stand, Motor, Control Panel
M1C-20-MW4096	Milwaukee	20 amp	450/900	4245073	67092	108	
M1C-20-MW4005	Milwaukee	20 amp	600/1200	4245074	74708	108	
M1C-15-MW4097	Milwaukee	15 amp	500/1000	4245075	70125	108	
M1C-23-DK22	Weka DK22	23 amp	550/1120/1680	4245077	71962	117	
M1C-23-DK22S	Weka DK22S	23 amp	800/1640/2430	4245078	72583	117	
M-1 COMBINATION DRILL RIGS WITHOUT VACUUM PUMP or CONTROL PANEL							
M1C-20-CB733WO	Core Bore CB733*	20 amp	550/1000/1600	4245113	39159	80	Combo Stand, Motor
M1C--25-CB744WO	Core Bore CB744*	25 amp	385/530/975/1340	4245111	81053	85	Combo Stand, Motor
M-1 ANCHOR DRILL RIGS							
M1A-20-MW4004	Milwaukee	20 amp	300/600	4245009	47162	91	Anchor Stand, Motor, Control Panel
M1A-20-MW4096	Milwaukee	20 amp	450/900	4245003	01776	91	
M1A-20-MW4005	Milwaukee	20 amp	600/1200	4245010	01782	91	
M1A-15-MW4097	Milwaukee	15 amp	500/1000	4245006	01780	91	
M1A-23-DK22	Weka DK22	23 amp	550/1120/1680	4245008	52339	95	
M1A-23-DK22S	Weka DK22S	23 amp	800/1640/2430	4245011	66795	95	
M-1 ANCHOR DRILL RIGS WITHOUT CONTROL PANEL (Control panel not needed - Includes LED meter and on/off switch on motor)							
M1A-20-CB733WO	Core Bore CB733*	20 amp	550/1000/1600	4245114	39195	98	Anchor Stand, Motor
M1A-25-CB744	Core Bore CB744*	25 amp	385/530/975/1340	4245103	81054	98	

*CB733 and CB744 motors do not require a control panel for operation. These motors include LED amp meter and on/off switch.

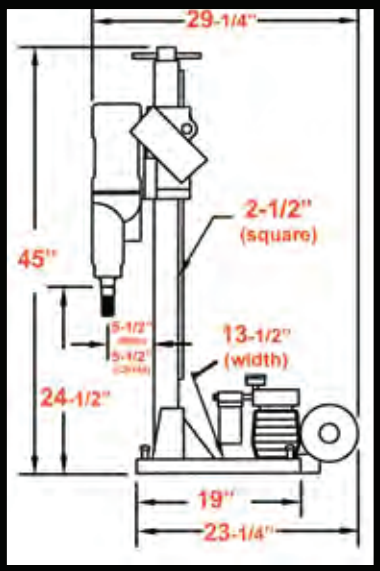
Over a Thousand Different Ways to Build Your Custom Rig!

Looking for a Quick Disconnect on Your M-1 Rig?
Use Part # 4699961, Cat # 46830



M-1 ANCHOR

Location to drill anchor hole = 12" measured from the center of the motor spindle to the center of the anchor slot on base



M-1 COMBINATION

Location to drill anchor hole = 12-1/2" measured from the center of the motor spindle to the center of the anchor/vacuum slot on base

M-2 HEAVY DUTY CORE RIG

The #1 Pro Rig in the U.S.A.

Combination Stand Only	
Part #	Cat #
4241055	01700
4241058 w/roller carriage	01703
4243053 for Weka, CB733 & CB744	77218

Angle Combination Stand Only	
Part #	Cat #
4241056	01702

10" Standard Bit Capacity
36" with Spacers
14" Standard Bit Capacity
CB733 & CB744

FEATURES:

- Heavy duty rig for larger jobs and the professional driller
- Dual switch/outlet control panel with amp meter (except for CB733 and CB744 models with LED amp meter)
- 2-7/8" precision made, chrome plated square column (mast)
- Vacuum pump for quick mounting to flat surface without drilling an anchor hole (Included with combination rig)
- Combo base changes over from vacuum to anchor base
- 6" wheels for easy mobility
- 4 Leveling Screws on base
- Larger mast to withstand high torque and large diameter bits
- The 4-spoke handle allows the operator to easily apply feed pressure
- Optional roller carriage allows for more precise drilling
- Auto-feed option available

Upgrade your slide carriage to a heavy duty roller carriage, which lasts longer and gives precision movement. Order with new rigs or for existing rigs.

Anchor Stand Only	
Part #	Cat #
4241100	01714
4243054 for Weka, CB733 & CB744	77045

Large Base Anchor Stand Only	
Part #	Cat #
4241064	01708

Angle Anchor Stand Only	
Part #	Cat #
4241110	01717

M-2 Roller Carriage Upgrade (With New Rig)	
Part #	Cat #
4241000	01684

M-2 Roller Carriage Upgrade (Existing Rigs)	
Part #	Cat #
4277531	01844

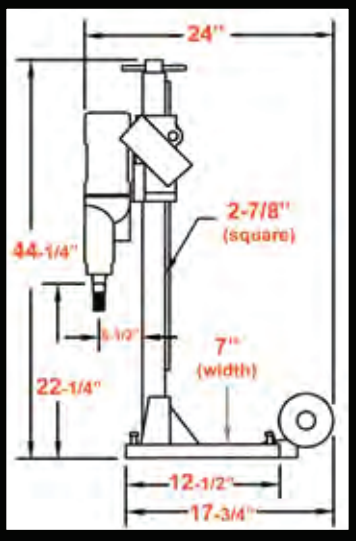
See Page 226 For M-2 Angle Pivot Stands

M-2 COMBINATION DRILL RIGS WITH VACUUM PUMP							INCLUDES:
Model #	Motor Make/Model	Power	Motor RPM	Part #	Cat #	Product Weight (lbs.)	
M2C-20-MW4004-V	Milwaukee 4004	20 amp	300/600	4241048	01694	139	Combo Stand, Motor, Vacuum Pump, Control Panel
M2C-20-MW4096-V	Milwaukee 4096	20 amp	450/900	4241059	01704	139	
M2C-20-MW4005-V	Milwaukee 4005	20 amp	600/1200	4241049	01695	139	
M2C-15-MW4097-V	Milwaukee 4097	15 amp	500/1000	4241051	59573	139	
M2C-23-DK22-V	Weka DK22	23 amp	550/1120/1680	4241068	47426	137	
M2C-23-DK22S-V	Weka DK22S	23 amp	800/1640/2430	4241069	50007	137	
M-2 COMBINATION DRILL RIGS WITHOUT CONTROL PANEL (Control Panel not needed - Includes LED meter and on/off switch on motor)							
M2C-20-CB733WO	Core Bore CB733*	20 amp	550/1000/1600	4245118	39330	118	Combo Stand, Motor, Vacuum Pump
M2C-25-CB744WO	Core Bore CB744*	25 amp	385/530/975/1340	4245107	81057	122	
M-2 COMBINATION DRILL RIGS WITHOUT CONTROL PANEL OR VACUUM PUMP (Control panel not needed - Includes LED meter and on/off switch on motor)							
M1C-20-CB733	Core Bore CB733*	20 amp	550/1000/1600	4245116	39318	110	Combo Stand, Motor
M1C-25-CB744	Core Bore CB744*	25 amp	385/530/975/1340	4245105	81061	115	
M-2 COMBINATION DRILL RIGS WITHOUT VACUUM PUMP							
M2C-20-MW4004	Milwaukee 4004	20 amp	300/600	4241083	76314	124	Combo Stand, Motor, Control Panel
M2C-20-MW4096	Milwaukee 4096	20 amp	450/900	4241084	75479	124	
M2C-20-MW4005	Milwaukee 4005	20 amp	600/1200	4241085	69558	124	
M2C-15-MW4097	Milwaukee 4097	15 amp	500/1000	4241086	76984	124	
M2C-23-DK22	Weka DK22	23 amp	550/1120/1680	4241088	73291	120	
M2C-23-DK22S	Weka DK22S	23 amp	800/1640/2430	4241089	75275	120	
COMPLETE M-2 ANCHOR DRILL RIGS							
M2A-20-MW4004	Milwaukee 4004	20 amp	300/600	4241009	01692	114	Anchor Stand, Motor, Control Panel
M2A-20-MW4096	Milwaukee 4096	20 amp	450/900	4241003	01687	114	
M2A-20-MW4005	Milwaukee 4005	20 amp	600/1200	4241010	01693	114	
M2A-15-MW4097	Milwaukee 4097	15 amp	500/1000	4241006	01689	114	
M2A-23-DK22	Weka DK22	23 amp	550/1120/1680	4241008	01691	114	
M2A-23-DK22S	Weka DK22S	23 amp	800/1640/2430	4241011	52247	114	
M-2 ANCHOR DRILL RIGS WITHOUT CONTROL PANEL (Control panel not needed - Includes LED meter and on/off switch on motor)							
M1C-20-CB733WO	Core Bore CB733*	20 amp	550/1000/1600	4245117	39324	110	Anchor Stand, Motor
M1C-25-CB744WO	Core Bore CB744*	25 amp	385/530/975/1340	4245106	81062	115	

*CB733 and CB744 motors do not require a control panel for operation. These motors include LED amp meter and on/off switch.

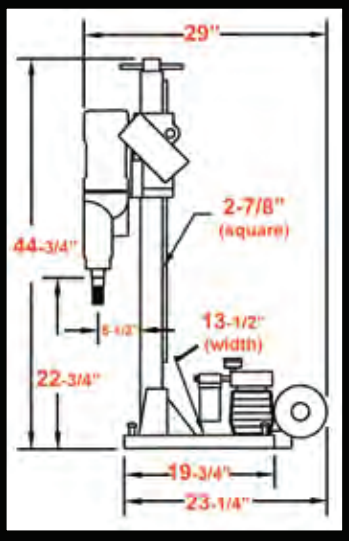
Over a Thousand Different Ways to Build Your Custom Rig!

Looking for a Quick Disconnect on Your M-2 Rig? Use Part # 4699961, Cat # 46830



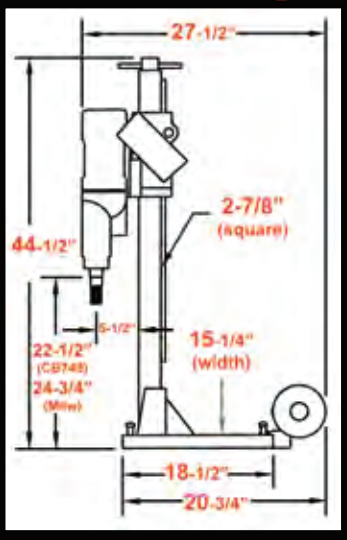
M-2 ANCHOR

Location to drill anchor hole = 12" measured from the center of the motor spindle to the center of the anchor slot on base



M-2 COMBO

Location to drill anchor hole = 12" measured from the center of the motor spindle to the center of the anchor/vacuum slot on base



M-2 LARGE ANCHOR

Location to drill anchor hole = 12-1/2" measured from the center of the motor spindle to the center of the anchor slot on base

M-3 LIGHT WEIGHT STAIR RIG

Allows You to Remove the Motor To Use for Hand-Held Applications

MADE IN USA

Part # 4247405

Combo Stand Only-Milwaukee & CB Motors	
Part #	Cat #
4247546	01825

Combo Stand Only-WEKA Motors	
Part #	Cat #
4247547	49709

Anchor Stand Only-WEKA Motors	
Part #	Cat #
4247541	48110

Anchor Stand Only-Milwaukee & CB Motors	
Part #	Cat #
4247540	01823

6" Standard Bit Capacity
3" Hand-Held

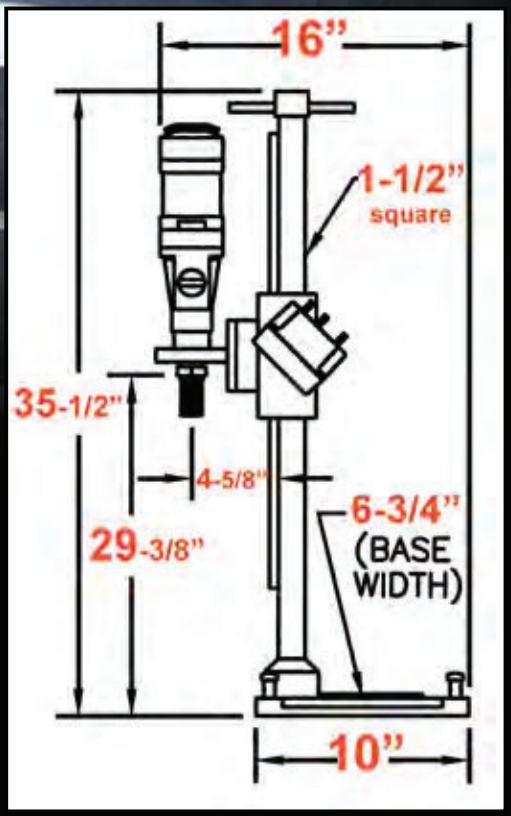
FEATURES:

- Single switch outlet control panel with amp meter (except for CB733 and CB744 models with LED amp meter)
- 1-1/2" square column (mast) with black oxidized finish
- Swivel base and mast can turn 360° for easy drilling on stairs
- 4 leveling screws on the base
- Wheel kit on anchor models
- Light weight and economical
- Slide handle permits drilling in tight areas
- Compact size for hard-to-reach drilling areas
- Ceiling jack helps keep the rig in place as a backup for anchoring or vacuuming the base down (used with a brace piece-2x4 or other material)
- Weka models allow the motor to be unmounted and used hand-held

Vacuum Seal Retention Keeps Vacuum Gasket Held Into the Base Longer for a Durable Seal

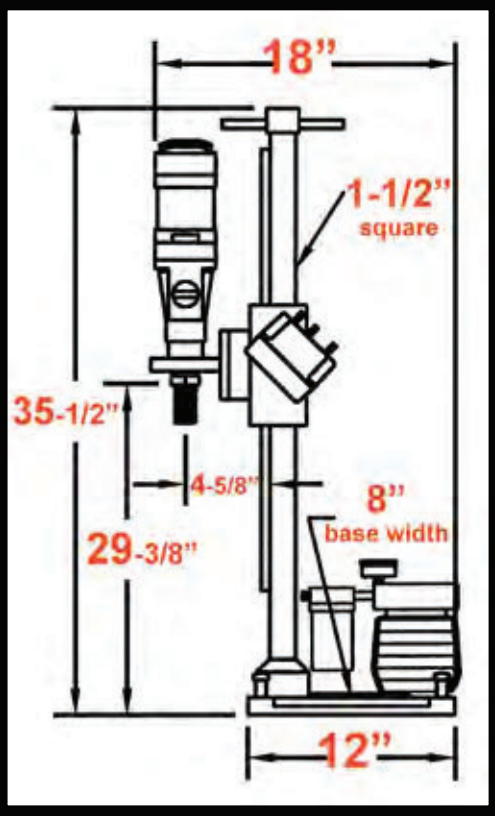
M-3 COMBINATION DRILL RIGS WITH VACUUM						INCLUDES:
MODEL #	MOTOR	RPM	Part #	Cat #	Product Weight (lbs.)	
M3C-14-DK12-V	14 Amp Weka DK12	970/2330/4400	4247405	01819	84	Combo Stand, Motor, Control Panel, Vacuum Pump
M3C-14-DK13-V	14 Amp Weka DK13	970/2330/4400	4247406	87271	84	
M3C-15-MW4097-V	15 Amp Milwaukee	500/1000	4247435	01820	90	
M3C-20-MW4004-V	20 Amp Milwaukee	300/600	4247538	10165	90	
M3C-20-MW4096-V	20 Amp Milwaukee	450/900	4247530	54220	90	
M3C-20-MW4005-V	20 Amp Milwaukee	600/1200	4247539	01822	90	
M-3 COMBINATION DRILL RIGS WITHOUT VACUUM						
M3C-14-DK12	14 Amp Weka DK12	970/2330/4400	4247437	76919	63	Combo Stand, Motor, Control Panel
M3C-15-MW4097	15 Amp Milwaukee	500/1000	4247438	65890	63	
M3C-20-MW4004	20 Amp Milwaukee	300/600	4247441	10166	68	
M3C-20-MW4096	20 Amp Milwaukee	450/900	4247442	70581	68	
M3C-20-MW4005	20 Amp Milwaukee	600/1200	4247443	10168	68	
M-3 ANCHOR DRILL RIGS						
M3A-14-DK12	14 Amp Weka DK12	970/2330/4400	4247001	01811	68	Anchor Stand, Motor, Control Panel
M3A-15-MW4097	15 Amp Milwaukee	500/1000	4247003	01813	68	
M3A-20-MW4004	20 Amp Milwaukee	300/600	4247009	49990	70	
M3A-20-MW4096	20 Amp Milwaukee	450/900	4247008	47280	70	
M3A-20-MW4005	20 Amp Milwaukee	600/1200	4247010	01817	70	

Over a Thousand Different Ways to Build Your Custom Rig!



M-3 ANCHOR

Location to drill anchor hole = 12" measured from the center of the motor spindle to the center of the anchor slot on base



M-3 COMBO

Location to drill anchor hole = 11-1/2" measured from the center of the motor spindle to the center of the anchor/vacuum slot on base

M-4 MULTI-PURPOSE CORE RIG

Great Versatility in a Light Weight Rig

MADE IN USA

Bits not included

Anchor Stand Only for Weka Motors	
Part #	Cat #
4240024	47074
For Milwaukee Motors	
4240027	47860

Combination Stand Only for Weka Motors	
Part #	Cat #
4240022	47885
For Milwaukee Motors	
4240026	47564

Combination Angle Stand Only for Weka Motor	
Part #	Cat #
4240020	01680
For Milwaukee Motor	
4240025	01683

Swivel Combo Stand Only for Weka Motor	
Part #	Cat #
4240028	47778
For Milwaukee Motor	
4240029	59343

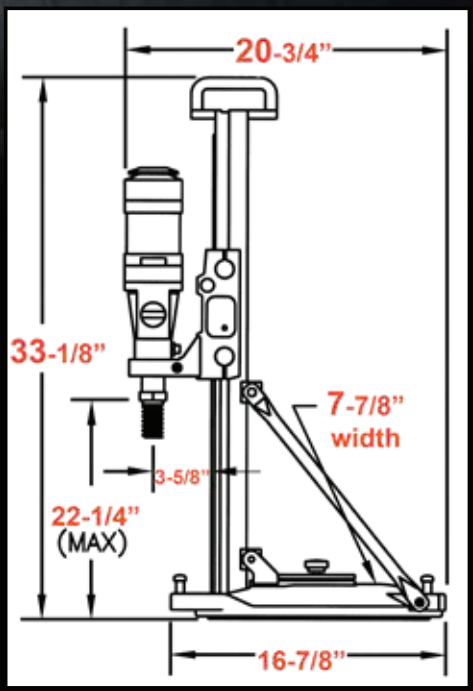
6" Standard Bit Capacity
3" Hand-Held

FEATURES:

- Great for the general contractor (basic drilling) or plumber (hand-held drilling), electrical or mechanical contractor
- Reversible slide handle (for use on left or right side)
- High strength, hard anodized 1-5/8" x 2" aluminum column
- Top carrying handle
- Quick release motor mount
- Carriage lock
- Leveling bolts on all model bases
- Hand-held option
- Light weight and portable
- Combo bases have angle braces for drilling up to 45°
- 4 adjustable slide bearings provide superior carriage rigidity
- Quick change over from vacuum to anchor base

Vacuum seal retention keeps vacuum gasket held into the base longer for a durable seal

Model #	Motor	RPM	Part #	Cat #	Product Weight (lbs.)	INCLUDES:
M-4 COMBINATION DRILL RIGS WITH VACUUM PUMP						
M4C-14-DK12-V	14 Amp Weka DK12	970/2330/4400	4240001	00020	74	Combo Stand, Motor, Vacuum Pump
M4C-14-DK13-V	14 Amp Weka DK13	970/2330/4400	4240044	51033	74	
M4C-19-DK16-V	19 Amp Weka DK16 (110V)	900/1900/3900	4240054	98393	74	
M4C-15-MW4097-V	15 Amp Milwaukee	500/1000	4240002	01677	85	
M4C-20-MW4004-V	20 Amp Milwaukee	300/600	4240004	46815	85	
M4C-20-MW4096-V	20 Amp Milwaukee	450/900	4240005	01678	85	
M4C-20-MW4005-V	20 Amp Milwaukee	600/1200	4240006	01679	85	
M4C-7-DK12-V	7 Amp Weka DK12 (230V)	970/2330/4400	4240009	60114	74	
M-4 COMBINATION DRILL RIGS WITHOUT VACUUM PUMP						
M4C-14-DK12	14 Amp Weka DK12	970/2330/4400	4240046	66489	61	Combo Stand, Motor
M4C-14-DK13	14 Amp Weka DK13	970/2330/4400	4240047	66975	61	
M4C-19-DK16	19 Amp Weka DK16 (110V)	900/1900/3900	4240057	08871	67	
M4C-15-MW4097	15 Amp Milwaukee	500/1000	4240048	68601	68	
M4C-20-MW4004	20 Amp Milwaukee	300/600	4240050	89951	68	
M4C-20-MW4096	20 Amp Milwaukee	450/900	4240051	72631	68	
M4C-20-MW4005	20 Amp Milwaukee	600/1200	4240052	76402	68	
M4C-7-DK12	7 Amp Weka Dk12 (230V)	970/2330/4400	4240053	10169	66	
M-4 ANCHOR DRILL RIGS						
M4A-14-DK12	14 Amp Weka DK12	970/2330/4400	4240010	46871	61	Anchor Stand, Motor
M4A-14-DK13	14 Amp Weka DK13 Dry	970/2330/4400	4240045	61221	61	
M4A-19-DK16	19 Amp Weka DK16 (110V)	900/1900/3900	4240055	98683	70	
M4A-15-MW4097	15 Amp Milwaukee	500/1000	4240011	48859	63	
M4A-20-MW4004	20 Amp Milwaukee	300/600	4240013	69636	63	
M4A-20-MW4096	20 Amp Milwaukee	450/900	4240014	52505	63	
M4A-20-MW4005	20 Amp Milwaukee	600/1200	4240015	58320	63	
M4A-7-DK12	7 Amp Weka DK12 (230V)	970/2330/4400	4240016	87938	68	
M-4 SWIVEL DRILL RIGS WITH VACUUM PUMP						
M4S-14-DK12	14 Amp Weka DK12	580/1400/2900	4240030	46983	76	Combo Swivel Stand, Motor, Vacuum Pump
M4S-19-DK16	19 Amp Weka DK16 (110V)	900/1900/3900	4240056	98684	76	
M4S-15-MW4097	15 Amp Milwaukee	500/1000	4240031	80917	84	
M4S-20-MW4004	20 Amp Milwaukee	300/600	4240033	10170	84	
M4S-20-MW4096	20 Amp Milwaukee	450/900	4240034	68389	84	
M4S-20-MW4005	20 Amp Milwaukee	600/1200	4240035	93513	84	
M4S-7-DK12	7 Amp Weka DK12 (230V)	970/2330/44 00	4240036	76985	80	



M-4

Location to drill anchor hole = 9-3/4" (combo rig), 9-1/4" (anchor rig)

Measured from the center of the motor spindle to the center of the anchor/vacuum slot on base (*Complete Anchor Rig does not have a vacuum slot on base)

The motor, quick release allows you to take the motor out and use hand-held (Weka DK12 and DK13 only)

M-5 HEAVY DUTY QUICK DISCONNECT CORE RIG

The Lightest Big Rig On The Market!

MADE IN USA

Bits not included

Combination Angle Stand Only		
Mast Size	**Part #**	**Cat #**
40" Mast	4220030	46894
50" Mast	4220032	51407
60" Mast	4220031	60833

Anchor Stand Only		
Mast Size	Part #	**Cat #**
40" Mast	4220080	46987
50" Mast	4220082	59150
60" Mast	4220081	58402

12" Standard Bit Capacity
20" with Spacers
16" Standard Bit Capacity
CB733 & CB744

FEATURES:

- Quick release motor mount
- 4-spoke sliding handle (can be used on right or left)
- Positive carriage lock
- 2-1/2" x 3" extruded aluminum light weight column (mast) that is hard anodized to prevent wear
- Quick release vacuum button
- Top carrying handle (ceiling jack available)
- Large bit capacity in a smaller rig system
- Allows for mounting hydraulic motors
- Angle stand to drill up to 45°
- Double column support for increased stability
- Easily adjustable slide bearings

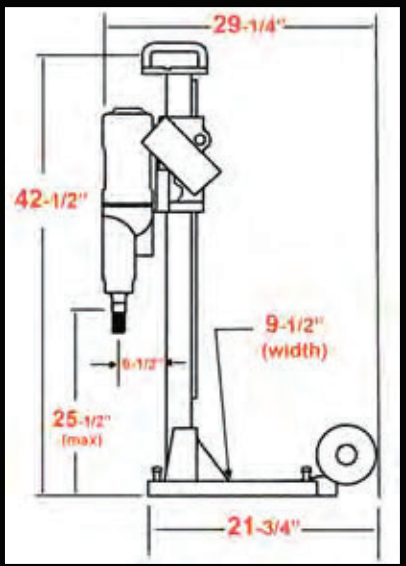
The M-5 has a quick disconnect motor mount that makes it easy to remove the motor.

*Spacer blocks and Quick Disconnect Outriggers are found in the drilling accessories section. Special plate needed for hydraulic motor

M-5 Q.D. Mount	
Part #	**Cat #**
4600130	48123

M-5 HEAVY DUTY QUICK DISCONNECT CORE RIG

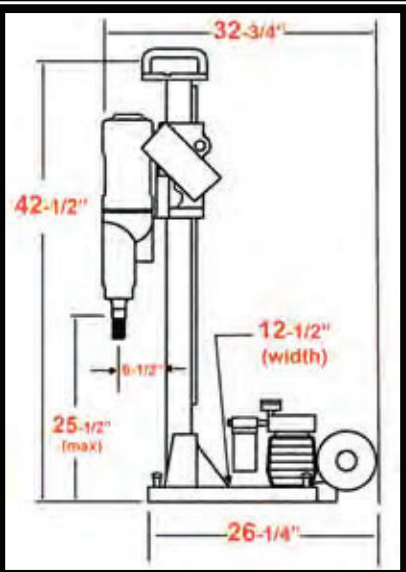
Model #	Motor	Motor RPM	Part #	Cat #	Product Weight (lbs.)	INCLUDES:
M-5 COMBINATION DRILL RIGS WITH VACUUM PUMP						
M5C-23-DK22-V	23 Amp Weka DK22	550/1120/1680	4220001	47175	125	Combo Stand, Motor, Control Panel, Vacuum Pump
M5C-23-DK22S-V	23 Amp Weka DK22S	800/1640/2430	4220002	49581	125	
M5C-20-CB744-V	25 Amp Core Bore CB744*	385/530/975/1340	4245110	81063	130	
M5C-20-MW4004-V	20 Amp Milwaukee	300/600	4220005	59637	119	
M5C-20-MW4096-V	20 Amp Milwaukee	450/900	4220006	47172	119	
M5C-20-MW4005-V	20 Amp Milwaukee	600/1200	4220007	69870	119	
M5C-15-MW4097-V	15 Amp Milwaukee	500/1000	4220009	56171	119	
M5C-11-DK22-V	11 Amp Weka DK22 (230V)	550/1120/1680	4220010	62089	114	
M5C-11-DK22S-V	11 Amp Weka DK22S (230V)	800/1640/2430	4220011	49825	114	
M-5 COMBINATION DRILL RIGS WITHOUT CONTROL PANEL (Control panel not needed - Includes LED meter and on/off switch on motor)						
M5C-20-CB733WO	Core Bore CB733*	550/1000/1600	4245121	39420	108	Combo Stand, Motor, Vacuum Pump
M5C-25-CB744WO	Core Bore CB744*	385/530/975/1340	4245110	81063	110	
M-5 COMBINATION DRILL RIGS WITHOUT VACUUM PUMP						
M5C-23-DK22	23 Amp Weka DK22	550/1120/1680	4220017	70410	105	Combo Stand, Motor, Control Panel
M5C-23-DK22S	23 Amp Weka DK22S	800/1640/2430	4220018	70564	105	
M5C-20-CB744	25 Amp Core Bore CB744*	385/530/975/1340	4245108	81064	105	
M5C-20-MW4004	20 Amp Milwaukee	300/600	4220020	66833	99	
M5C-20-MW4096	20 Amp Milwaukee	450/900	4220021	70023	99	
M5C-20-MW4005	20 Amp Milwaukee	600/1200	4220022	74223	99	
M5C-15-MW4097	15 Amp Milwaukee	500/1000	4220024	72396	99	
M5C-11-DK22	11 Amp Weka DK22 (230V)	550/1120/1680	4220025	10187	98	
M5C-11-DK22S	11 Amp Weka DK22S (230V)	800/1640/2430	4220026	84682	98	
M-5 ANCHOR DRILL RIGS						
M5A-23-DK22	23 Amp Weka DK22	550/1120/1680	4220051	47688	87	Anchor Stand, Motor, Control Panel
M5A-23-DK22S	23 Amp Weka DK22S	800/1640/2430	4220052	66630	87	
M5A-20-CB744	25 Amp Core Bore CB744*	385/530/975/1340	4245109	81065	91	
M5A-20-MW4004	20 Amp Milwaukee	300/600	4220055	72845	91	
M5A-20-MW4096	20 Amp Milwaukee	450/900	4220056	57905	91	
M5A-20-MW4005	20 Amp Milwaukee	600/1200	4220057	47176	91	
M5A-15-MW4097	15 Amp Milwaukee	500/1000	4220059	10190	91	
M5A-11-DK22	11 Amp Weka DK22 (230V)	550/1120/1680	4220060	54577	86	
M5A-11-DK22S	11 Amp Weka Dk22S (230V)	800/1640/2430	4220061	70390	86	
M-5 ANCHOR DRILL RIGS WITHOUT CONTROL PANEL						
M5C-20-CB733WO	Core Bore CB733*	550/1000/1600	4245120	39390	90	Anchor Stand, Motor
M5C-25-CB744WO	Core Bore CB744*	385/530/975/1340	4245109	81065	96	



***CB733 and CB744 motors do not require a control panel for operation. These motors include LED amp meter and on/off switch.**

M-5 ANCHOR

Location to drill anchor hole = 13-1/2" measured from the center of the motor spindle to the center of the anchor slot on base



M-5 COMBO

Location to drill anchor hole = 13" measured from the center of the motor spindle to the center of the anchor/ vacuum slot on base

M-5 PRO H. D. QUICK DISCONNECT CORE RIG

The Fastest Professional Quick Disconnect

MADE IN USA

Bit not included

Anchor Rig

M-5 PRO
Combination Rig with CB744 motor
(Control panel not needed with CB733 or CB744 motors)

11" Standard Bit Capacity
16" Standard Bit Capacity
CB733 & CB744

Non-integrated motor mount with adapter for use with standard mounting motors

Integrated motor mount for Weka DK22F and DK32F only

FEATURES:

- Quick disconnect motor mount that makes it easy to remove the motor
- 4-spoke handle (can be used on right or left) on combo rig
- Positive carriage lock and friction lock
- Extruded aluminum light weight column (mast) that has a reinforced track with steel roller guide and rollers
- Dual control panel/amp meter included with combination rigs
- Quick release vacuum button
- Convenient carrying handle
- Level bubble on column
- 2 gear ratios for easy carriage feed
- Angle stand to drill up to 45°

M-5 PRO Q.D. Mount	
Part #	Cat #
4600204	38765

M-5 PRO H. D. QUICK DISCONNECT CORE RIG

M-5 PRO COMBINATION DRILL RIGS WITH VACUUM PUMP						INCLUDES:
Model #	Motor	Motor RPM	Part #	Cat #	Product Weight (lbs)	
M5PC-DK32-110V	Weka DK32F	380/800/1200	4220042	38753	119	Combo Stand, Motor, Vacuum Pump, Control Panel
M5PC-DK32-230V	Weka DK32F	380/800/1200	4220043	38757	119	
M-5 PRO COMBINATION DRILL RIGS WITHOUT CONTROL PANEL (Control panel not needed - Includes LED meter and on/off switch on motor)						
M5PC-CB733-WOCP	CB733	550/1000/1600	4220095	39455	115	Combo Stand, Motor, Vacuum Pump
M5PC-CB744-WOCP	CB744	385/530/975/1340	4220092	81600	119	
M-5 PRO COMBINATION DRILL RIGS WITHOUT VACUUM PUMP						
M5PC-DK32-110	Weka DK32F	380/800/1200	4220066	38761	119	Combo Stand, Motor, Control Panel
M5PC-DK32-230	Weka DK32F	380/800/1200	4220067	38762	119	
M-5 PRO ANCHOR DRILL RIGS WITHOUT CONTROL PANEL (Control panel not needed - Includes LED meter and on/off switch on motor)						
M5PA-CB733-WOCP	CB733	550/1000/1600	4220097	39533	93	Anchor Stand, Motor
M5PA-CB744-WOCP	CB744	385/530/975/1340	4220094	81604	96	
M5PA-DK32-110	Weka DK32F	380/800/1200	4220076	47831	94	
M5PA-DK32-230	Weka DK32F	380/800/1200	4220077	45062	94	

CB733 and CB744 motors do not require a control panel for operation. These motors include LED amp meter and on/off switch.

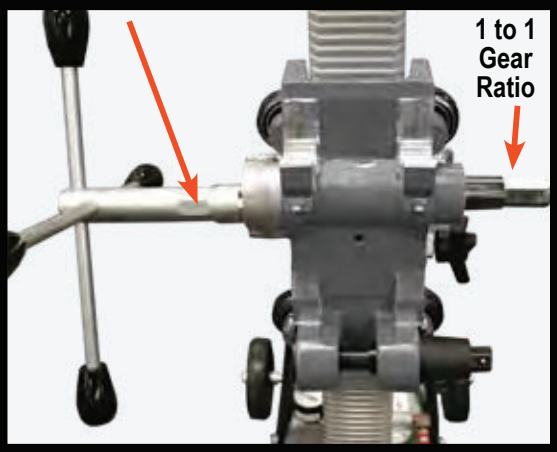
M-5 PRO ACCESSORIES

Description	Part #	Cat #	Weight (lbs.)
M-5 PRO Anchor Drill Stand Only (39" LONG MAST)	4220071	47807	65
M-5 PRO Combo Drill Stand Only (39" mast)	4220070	38764	72
M-5 PRO Quick Disconnect Motor Mount Assembly	4600204	38765	5
M-5 PRO Quick Disconnect Outrigger Assy (Add 7" of drilling diameter)	4400252	38766	10
M-5 PRO Quick Disconnect Outrigger Assy (Add 10" of drilling diameter)	4400253	38767	10

Easy Quick Disconnect Allows For Faster Coring That Cuts Job Costs

When attaching a motor that does not have the integrated motor mount, use Q.D. adapter

3 to 1 Gear Reduction



2 Gear Ratios

M-6 LARGE HYDRAULIC CORE RIG

Makes Drilling Large Diameter Holes Faster and Safer

MADE IN USA

Mast sizes:
60" Part # 4640123, Cat # 14562
72" Part # 4640000, Cat # 47837
96" Part # 4640042, Cat # 52380
120" Part # 4640063, Cat # 55510

The M-6 Uses Hydraulic Motors, Pillow Blocks and Flow Control Valves
See page 214 for Hydraulic Components and page 215 Drilling Accessories

72" Bit Capacity with Spacers

FEATURES:

- 18" bit capacity with standard pillow block.
- Add-on 4"x6" steel tube spacers available for drilling up to 72" diameter holes.
- Heavy duty 15" x 12" roller carriage
- Massive 72" tall, 4" x 6" rectangular mast
- Sturdy cast aluminum base (steel base optional)
- 4-spoke handles
- Wheel kit and leveling bolts
- 6" rubber wheels on stand base
- The large size and heavy duty construction makes the M-6 a safer way to drill with large diameter core bits
- Sold as a stand only so you can create your own system for your applications
- 2:1 gear reduction makes lifting larger bits easy

M-6 DRILL STANDS ONLY			
Description	Part #	Cat #	Product Weight (lbs.)
Large anchor stand with wheels, and quick disconnect motor mount plate	4277581	47879	175
Large anchor stand with roller carriage and 120" mast	4277591	13971	195
M-6 steel anchor base only	4640083	78638	145

*Spacer blocks are found on page 229

Optional Steel Base Assembly

Includes: base, wheels, leveling bolts and hardware

M-6 Base Only	
Part #	Cat #
4640083	78638

M-6 Heavy Duty Roller Carriage

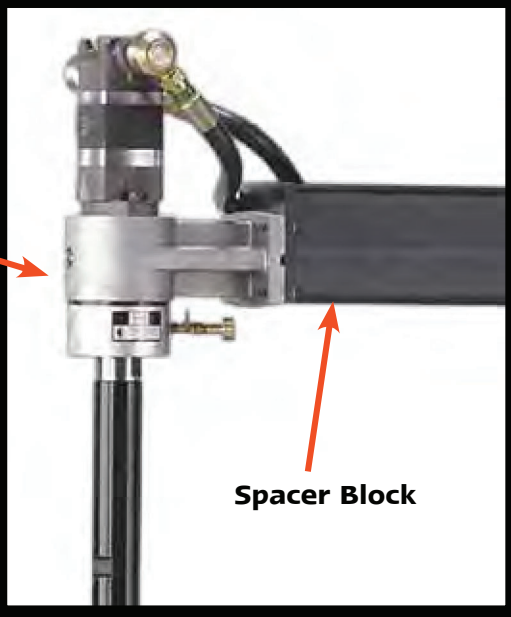
With cam lock quick disconnect 1:1 and 1:2 rack & pinion design and roller adjusters (included with M-6 stand only)

M-6 Roller Carriage	
Part #	Cat #
4640114	00973

M-6 Autofeed QD Carriage Assembly

With cam lock quick disconnect

M-6 Autofeed QD Carriage Assembly	
Part #	Cat #
4640115	14951



M-6 Spacer Blocks		
Capacity	Part #	Cat #
Up to 36"	4640026	47072
Up to 48"	4640025	47073